



Dart Aerospace Ltd.
1270 Aberdeen St
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D130-700-021
Job Sheet 186228



Part No: D130-700-021

Job Qty: 1 ea

Part Name: EC130 Bearpaw Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 10.12.09 as per dsi revA DD verf:EC

Ship Via:

6634

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-1	6-89	NOV 22 2018
105	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-1	6-89	NOV 22 2018
110	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	QC4	6-89	NOV 22 2018
120	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1	6-89	NOV 22 2018
125	DC	1 pcs	12/14/18	12/14/18	0.00	0.00	DC	6-89	NOV 23 2018
130	QC21-FG	1 Ea	12/14/18	12/14/18	0.00	0.00	QC21	6-89	NOV 23 2018

Part Op 120 - Identify and pack for shipping as per PPP D130-700-021 and DSI9434 Location:FG128
Descriptions: 125 - Photocopy bluefile and type labels per PPP D130-700-021 and DSI9434 CHG 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM136119
AN4-15A	Bolt	8 Ea (8 ea)	90-Start up Operation	5107730
D3862-041	Wearplate Weldment	2 Ea (2 ea)	90-Start up Operation	5155308
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5107736
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5092780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	4	175	0
	AN4-15A	8	155	0
	D3862-041	2	3	0
	MS21042L4	12	2,050	0
	NAS1149D0463J	12	2,911	0



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Container No: S130681



Part: D130-700-021

Job No: 186228

Serial No/Batch: S130681

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10 Date: 11/27/16 FAA STC SR00028NY 03/04/14, EASA S

ions

ot be found.

Plex 11/13/18 9:45 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____					

5 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D130-700-011	BEARPAW INSTALLATION
	X	D130-700-021	WEARPLATE KIT
4		D2182B060	Rubber Cushion
12		D2274	Radius Block
12		D2529	Washer
4		D2519	Clamp
2		D3167-1	Bearpaw
4		D3171-1	Angle
	2	D3862-041	Wearplate
4	4	AN4-12A	Bolt
8	8	AN4-15A	Bolt
12	12	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

REFERENCE ONLY

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Revision: B

Date: 14.12.02

THE COMPASS

DECEMBER 1911

WELFHEUDE GUT